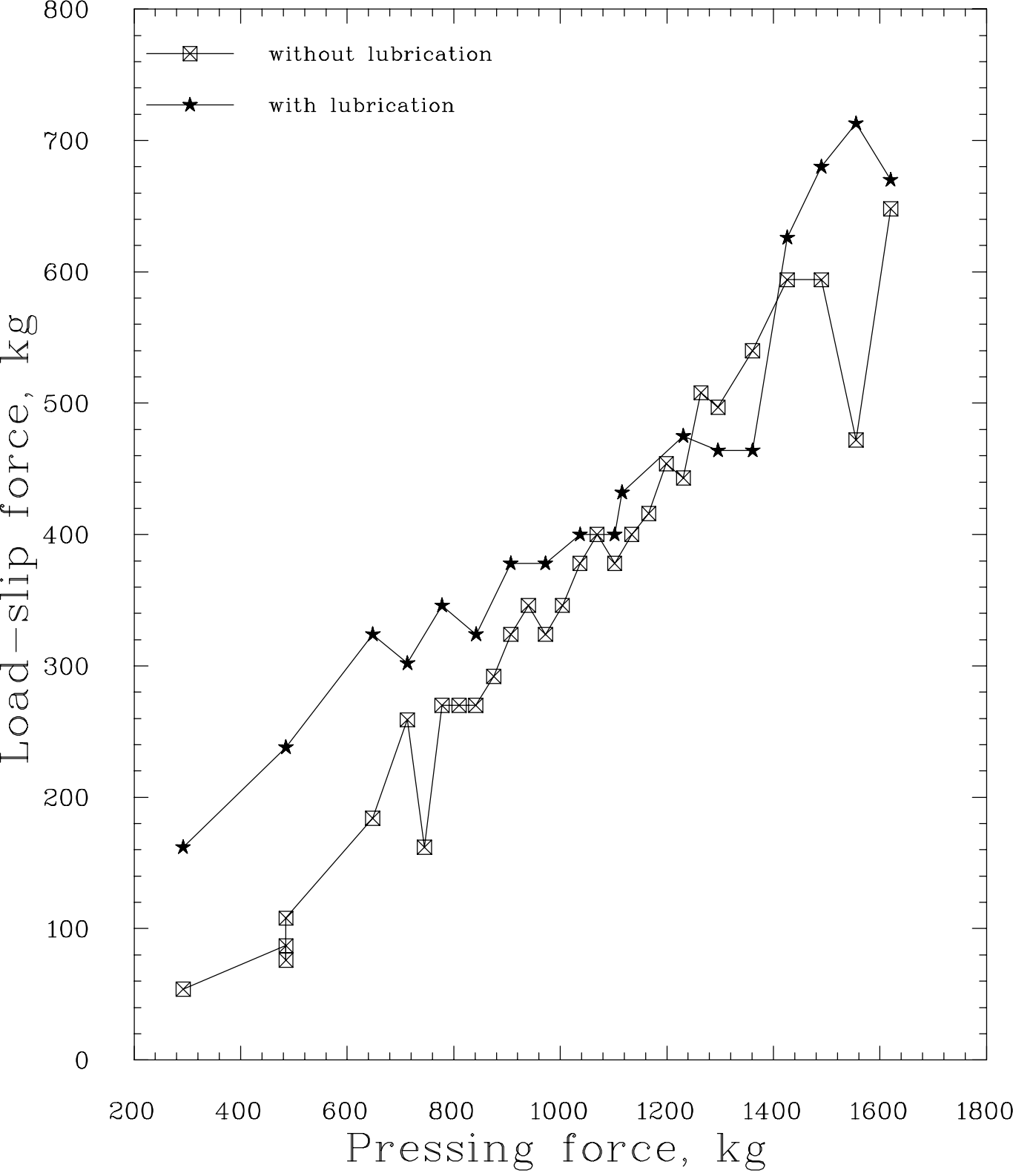

Fig.2. Load−slip force vs pressing force