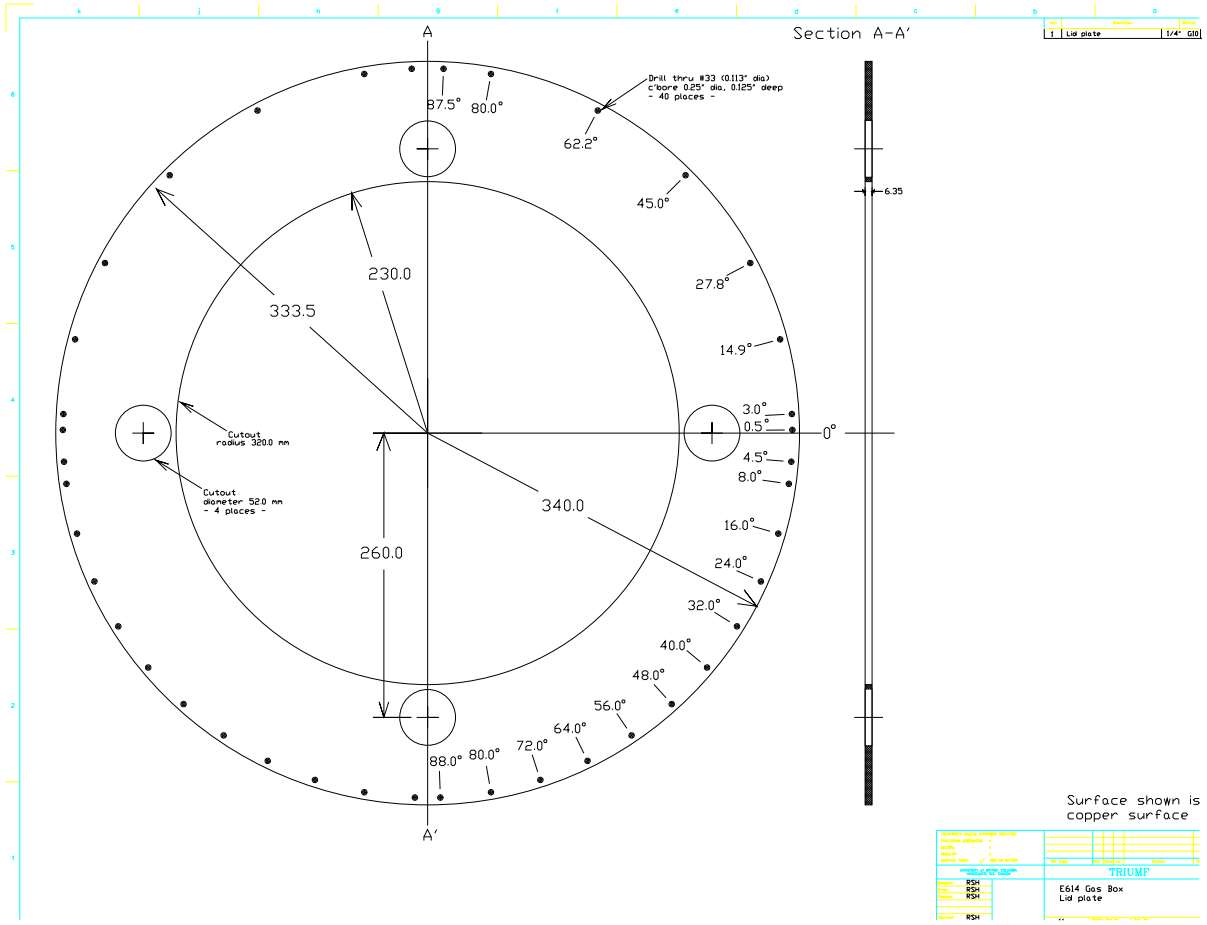
A
A'
Section A-A'
87.5°
80.0°
62.2°
45.0°
27.8°
14.9°
3.0°
0.5°
0°
4.5°
8.0°
16.0°
24.0°
32.0°
40.0°
48.0°
56.0°
64.0°
72.0°
80.0°
88.0°
Drill thru #33 (0.113" dia)
c'bore 0.25" dia, 0.125" deep
- 40 places -
230.0
333.5
340.0
260.0
Cutout
radius 320.0 mm
Cutout
diameter 52.0 mm
- 4 places -
6.35
Surface shown is
copper surface
TRIUMF
E614 Gas Box
Lid plate