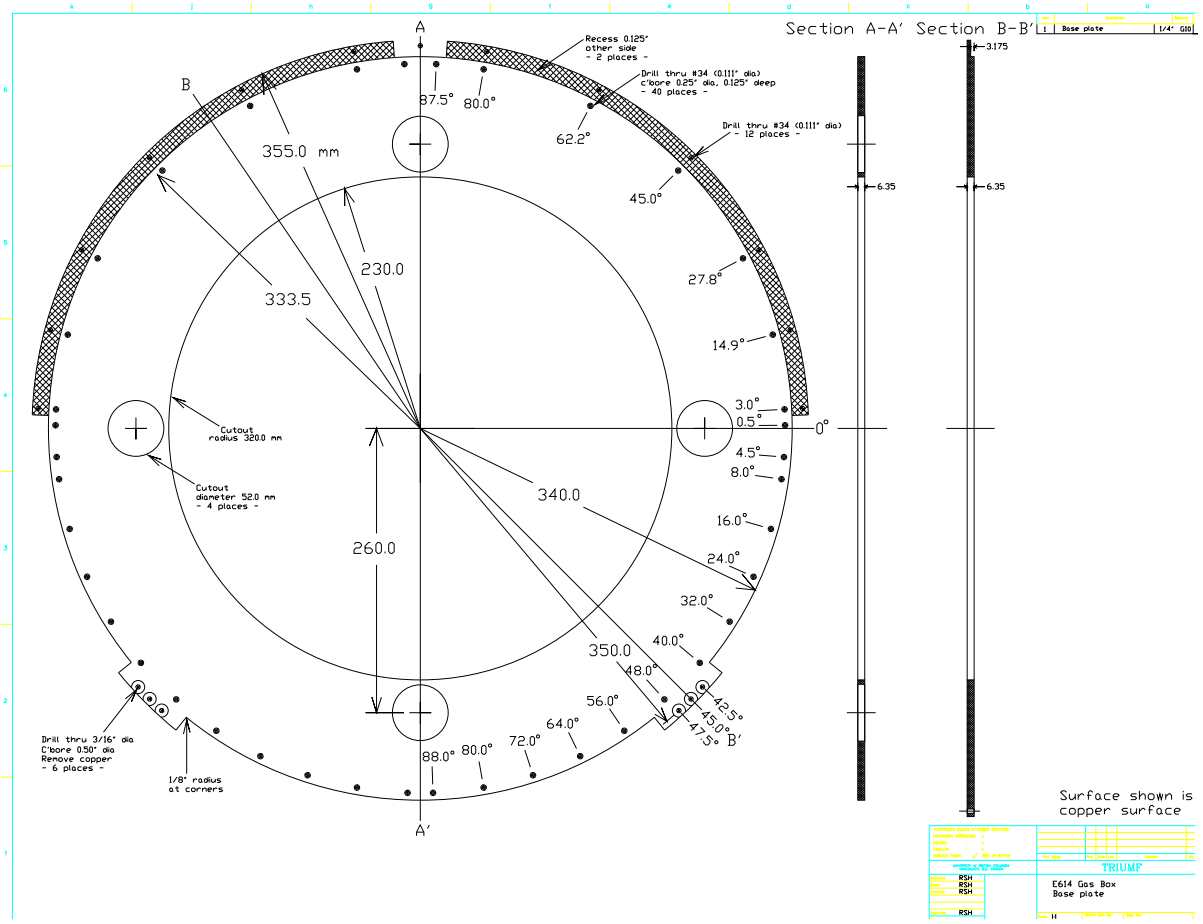
Section A-A' Section B-B'
A
B
A'
B'
Recess 0.125" other side - 2 places -
Drill thru #34 (0.111" dia) c'bore 0.25" dia, 0.125" deep - 40 places -
Drill thru #34 (0.111" dia) - 12 places -
355.0 mm
333.5
230.0
260.0
340.0
350.0
Cutout radius 320.0 mm
Cutout diameter 52.0 mm - 4 places -
Drill thru 3/16" dia C'bore 0.50" dia Remove copper - 6 places -
1/8" radius at corners
87.5°
80.0°
62.2°
45.0°
27.8°
14.9°
3.0°
0.5°
0°
4.5°
8.0°
16.0°
24.0°
32.0°
40.0°
48.0°
56.0°
64.0°
72.0°
80.0°
88.0°
42.5°
45.0°
47.5°
3.175
6.35
6.35
Surface shown is copper surface
TRIUMF
E614 Gas Box
Base plate
RSH
RSH
RSH
RSH