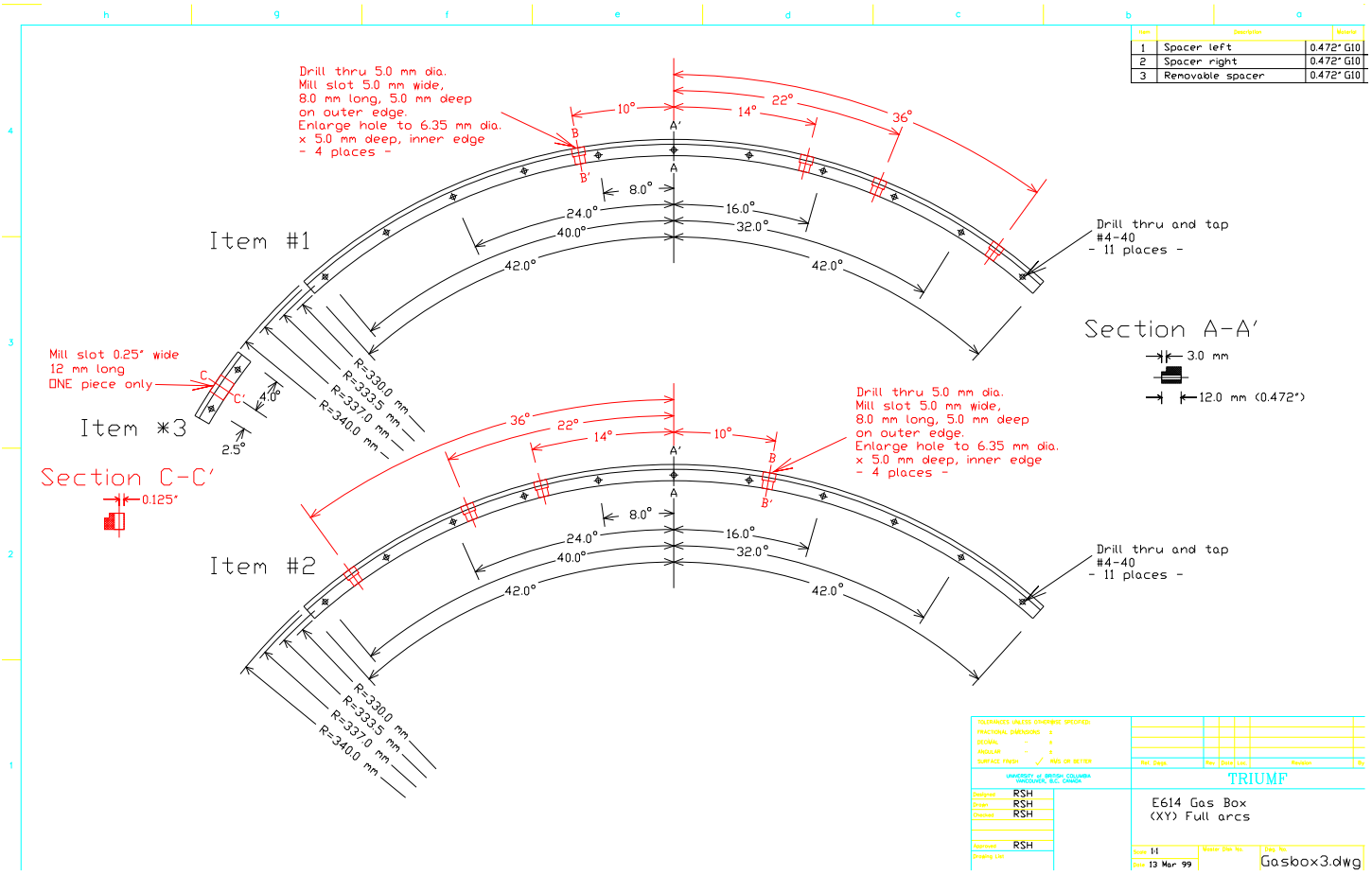
Item | Description | Material
1 | Spacer left | 0.472" G10
2 | Spacer right | 0.472" G10
3 | Removable spacer | 0.472" G10
Drill thru 5.0 mm dia.
Mill slot 5.0 mm wide,
8.0 mm long, 5.0 mm deep
on outer edge.
Enlarge hole to 6.35 mm dia.
x 5.0 mm deep, inner edge
- 4 places -
Item #1
Drill thru and tap
#4-40
- 11 places -
Section A-A'
3.0 mm
12.0 mm (0.472")
Mill slot 0.25" wide
12 mm long
ONE piece only
Item *3
Section C-C'
0.125"
Item #2
Drill thru 5.0 mm dia.
Mill slot 5.0 mm wide,
8.0 mm long, 5.0 mm deep
on outer edge.
Enlarge hole to 6.35 mm dia.
x 5.0 mm deep, inner edge
- 4 places -
Drill thru and tap
#4-40
- 11 places -
TOLERANCES UNLESS OTHERWISE SPECIFIED:
FRACTIONAL DIMENSIONS
DECIMAL
ANGULAR
SURFACE FINISH
UNIVERSITY of BRITISH COLUMBIA
VANCOUVER, B.C. CANADA
TRIUMF
Designed RSH
Drawn RSH
Checked RSH
Approved RSH
E614 Gas Box
(XY) Full arcs
Scale 1:1
Date 13 Mar 99
Gasbox3.dwg